

Section 1: Product & Company Information

Product Identifier: D-limonene

Other Means of Identification

Product Number: No data available.

Recommended Use and Restrictions on Use

Recommended Use: No data available.

Restrictions on Use : No data available.

Manufacturer / Importer / Supplier / Distributor Information

Company Name: CORECHEM Inc.

Address: 4320 Greenway Drive
Knoxville, TN 37918
USA

Information Telephone Number: 1-865-524-4239

Fax Number: 1-865-524-3375

Website: www.corecheminc.com

Contact Person: Regulatory Manager

E-mail: regulatory@corecheminc.com

Emergency Phone Number: Chemtrec® 1-800-424-9300 / Outside USA 1-703-527-3887 (monitored 24 hours/day)

Section 2: Hazards Identification

GHS Hazard Classification(s)

In accordance with OSHA Hazard Communication Standard 29 CFR 1910.1200 (HazCom 2012).

Physical Hazard(s)

Flammable, Liquids - 3

Health Hazard(s)

Corrosion/Irritation, Skin - 2

(Corrosion)Damage/Irritation, Eye - 2A

Specific Target Organ Toxicity (STOT)-Respiratory Irritation, Single exposure - 3

Environmental Hazard(s)

Not classified.

Label Elements

Signal Word

WARNING

Hazard Symbol(s)



Hazard Statement(s)

H226: Flammable liquid and vapor.

H315: Causes skin Irritation.

H319: Causes serious eye Irritation.

H335: May cause respiratory Irritation.

Precautionary Statements

General

Not applicable.

Prevention

P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P233: Keep container tightly closed.

P240: Ground/bond container and receiving equipment.

P241: Use explosion-proof electrical/ventilating/lighting/equipment.

P242: Use only non-sparking tools.

P243: Take precautionary measures against static discharge.

P261: Avoid breathing dust/fume/gas/mist/vapors/spray.

P264: Wash face, hands and any exposed skin thoroughly after handling.

P271: Use only outdoors or in a well-ventilated area.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

Response

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.
P303 + P361 + P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312: Call a POISON CENTER or doctor/physician if you feel unwell.
P321: Specific treatment (see supplemental first aid instructions on this label).
P332 + P313: If skin irritation occurs: Get medical advice/attention.
P337 + P313: If eye irritation persists: Get medical advice/attention.
P362: Take off contaminated clothing and wash before reuse.
P370 + P378: In case of fire: Use suitable extinguishing media for extinction.

Storage

P403 + P233: Store in a well-ventilated place. Keep container tightly closed.
P403 + P235: Store in a well-ventilated place. Keep cool.
P405: Store locked up.

Disposal

P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC)

None known.

Section 3: Composition/Information on Ingredients

Substance

Chemical Identity ²	Common Name/Synonym(s)	CAS # ³	Weight %	Impurity or Stabilizing Additive
Terpene Hydrocarbons	-	5989-27-5	75-100	No

- Information regarding the composition and the percent ranges of the mixtures ingredients are not presented as it Confidential Business Information (CBI). Where a medical emergency exists (as determined by medical professional), timely disclosure of CBI is assured. The information omitted pertains to only the names of the substances and the concentration in the mixture (product) and can only be requested by a doctor/physician or Local/State/Provincial or Federal Authority.
- Non-hazardous ingredients are not presented as to protect the proprietary formula of the product.
- "—"Indicates ingredient is a mixture and contains multiple ingredients or may have no identifying CAS number.

Section 4: First-Aid Measures

General Information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

Inhalation

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

Skin Contact

Take off immediately all contaminated clothing. Wash off IMMEDIATELY with plenty of water for at least 15-20 minutes. Get medical attention immediately! Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes.

Eye Contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Symptoms

No data available.

Indication of immediate medical attention and special treatment needed

Hazards

No data available.

Treatment

No data available.

Section 5: Fire-Fighting Measures

General Fire Hazards

Flammable liquid and vapor. Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. Also, do not reuse container without commercial cleaning or reconditioning.

Suitable (and Unsuitable) Extinguishing Media

Suitable Extinguishing Media

Extinguishing powder, alcohol resistant foam, carbon dioxide, water fog

Unsuitable Extinguishing Media

No data available.

Specific Hazards Arising from the Chemical

No data available.

Special Protective Equipment and Precautions for Firefighters

Special Fire-Fighting Equipment Procedures

No data available.

Special Protective Equipment for Fire-Fighters

As in any fire, wear self-contained breathing apparatus pressure-demand (OSHA/NIOSH approved or equivalent) and full protective gear.

Section 6: Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

Use personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Keep unauthorized personnel away. Ventilate closed spaces before entering them. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Evacuate area.

Methods and Materials for Containment and Clean-Up

Eliminate all ignition sources if safe to do so. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. Dike far ahead of larger spill for later recovery and disposal.

Notification Procedures

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Environmental Precautions

Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

Section 7: Handling and Storage

Precautions for Safe Handling

DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Ground/bond container and receiving equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using the product. Use caution when adding this material to water. See Section 8 of the SDS for Personal Protective Equipment. Avoid contact with eyes. Avoid contact with skin.

Conditions for Safe Storage, including any Incompatibilities

Keep container tightly closed. Store in a cool, dry, well-ventilated place. Store away from incompatible materials (See Section 10). Ensure that all local regulations regarding handling and storage facilities are followed.

Section 8: Exposure Controls/Personal Protection

Control Parameters

Occupational Exposure Limits

The product does not contain any relevant quantities of hazardous materials with critical values that have to be monitored in the workplace.

Biological Limit Values

The product does not contain any relevant quantities of hazardous materials with assigned biological limit values.

Appropriate Engineering Controls

No data available.

Individual protection measures, such as personal protective equipment (PPE)

General Information

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. An eye wash and safety shower must be available in the immediate work area. Use explosion-proof ventilation equipment.

Eye/Face Protection

Wear safety glasses with side shields (or goggles) and a face shield. Wear a full-face respirator, if needed.

Skin Protection

Hand Protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory Protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information

Hygiene Measures

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated footwear that cannot be cleaned. Wash hands before breaks and immediately after handling the product. Wash contaminated clothing before reuse. Avoid contact with eyes, skin, and clothing.

Section 9: Physical and Chemical Properties

Appearance:

Physical State: Liquid
Color: Clear, Transparent liquid.

Odor:

Citrus

Odor Threshold:

No data available.

pH:

No data available.

Melting Point/Freezing Point:

No data available.

Initial Boiling Point and Boiling Range:

349 - 349°F

Flash Point:

113°F

Evaporation Rate (butyl acetate=1):

No data available.

Flammability (solid, gas):

No data available.

Upper/Lower Limit on Flammability or Explosive Limits

Flammability Limit – Upper: No data available.

Flammability Limit – Lower: No data available.

Explosive Limit – Upper: No data available.

Explosive Limit – Lower: No data available.

Vapor Pressure:

No data available.

Vapor Density (air =1):

4.69 (air=1)

Relative Density (water=1):

No data available.

Solubility(ies):

Solubility in water: Insoluble

Solubility (other): No data available.

Partition coefficient (n-octanol/water):

No data available.

Auto-Ignition Temperature:

No data available.

Decomposition Temperature:

No data available.

Viscosity:

No data available.

Other Information:

Molecular Weight: No data available.

Formula: No data available.

Section 10: Stability and Reactivity

Reactivity

No data available.

Chemical Stability

No data available.

Possibility of Hazardous Reactions

No data available.

Conditions to Avoid

Avoid impact, friction, heat, sparks, flame and source of ignition.

Incompatible Materials

Keep separate from alkalies. Prevent contact with strong oxidizing agents.

Hazardous Decomposition Products

During combustion carbon monoxide may be formed. During combustion carbon dioxide may be formed. Toxic gases/fumes are given off during burning or thermal decomposition.

Section 11: Toxicological Information

Information on routes of exposure

Ingestion: Harmful if swallowed. May cause nausea and vomiting. May cause headache.

Inhalation: May be irritating to the respiratory system.

Skin Contact: May cause skin irritation. Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

Eye Contact: Causes eye irritation.

Information on Toxicological Effects

Acute Toxicity (List all possible routes of exposure)

Oral

Terpene Hydrocarbons: LD50: 4,400 mg/kg

Dermal

Terpene Hydrocarbons: LD50: 5,000 mg/kg

Inhalation

No data available.

Repeated Dose Toxicity

No data available.

Skin Corrosion/Irritation

No data available.

Serious Eye Damage/Eye Irritation

No data available.

Respiratory/Skin Sensitization

No data available.

Carcinogenicity

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

US. National Toxicology Program (NTP) Report on Carcinogens

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Germ Cell Mutagenicity

In Vitro

No data available.

In Vivo

No data available.

Reproductive Toxicity

No data available.

Specific Target Organ Toxicity – Single Exposure

No data available.

Specific Target Organ Toxicity – Repeated Exposure

No data available.

Aspiration Hazard

No data available.

Other Effects

None known.

Section 12: Ecological Information

Ecotoxicity

Acute Hazards to the Aquatic Environment

Fish

No data available.

Aquatic Invertebrates

No data available.

Toxicity to Aquatic Plants

No data available.

Chronic Hazards to the Aquatic Environment

Fish

No data available.

Aquatic Invertebrates

No data available.

Toxicity to Aquatic Plants

No data available.

Persistence and Degradability

Biodegradation

There are no data on the degradability of this product.

BOD/COD Ratio

No data available.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

No data available on bioaccumulation.

Partition Coefficient n-octanol / water (log Kow)

No data available.

Mobility in Soil

No data available.

Other Adverse Effects

No data available.

Section 13: Disposal Considerations**Disposal Instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Contaminated Packaging

Handle contaminated packages in the same way as the substance itself. Emptied containers may retain hazardous residue and explosive vapors. Keep away from heat, sparks, and flames. Do not cut, puncture, or weld on or near this container. Follow label warnings until container is thoroughly cleaned or destroyed.

Section 14: Transportation Information**US Department of Transportation (DOT)**

UN Number: NA1993

UN Proper Shipping Name: Combustible liquid, n.o.s.

Technical Name: (contains terpenes)

Hazard Class : Comb. Liq.

Subsidiary Hazard Risk: -

Packing Group: III

DOT Label/Placard Exemptions: 49CFR 173.150(f) Combustible liquids.

(1) A flammable liquid with a flash point at or above 38 °C (100 °F) that does not meet the definition of any other hazard class may be reclassified as a combustible liquid. This provision does not apply to transportation by vessel or aircraft, except where other means of transportation is impracticable.

(2) The requirements in this subchapter do not apply to a material classed as a combustible liquid in a non-bulk packaging unless the combustible liquid is a hazardous substance, a hazardous waste, or a marine pollutant.

Special Provisions: IB3, T1, T4, TP1

Packaging Exceptions: 49CFR 173.150

Packaging Non-Bulk: 49CFR 173.203

Packaging Bulk: 49CFR 173.241

Reportable Quantity (RQ): None

Marine Pollutant: No

Poison Inhalation Hazard: No

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Emergency Response Guidebook (ERG) #: 128

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

Section 15: Regulatory Information**US Federal Regulations****Toxic Substance Control Act (TSCA), Chemical Substance Inventory, Section 8(b)**

This product or ingredient(s) are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substance List (40 CFR 302.4)

No chemical(s) in this material are subject to the reporting requirements of CERCLA.

Clean Air Act (CAA), Section 112(r)

No chemical(s) in this material are subject to the reporting requirements of CAA.

Emergency Planning and Community Right-To-Know Act (EPCRA)**EPCRA 302 Extremely Hazardous Substance**

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 302.

EPCRA 304 Emergency Response Notification

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 304.

EPCRA 311/312 Emergency and Hazardous Materials Reporting

Fire Hazard: Yes

Sudden Release of Pressure: No

Reactive: No

Acute (Immediate) Health Hazard: No

Chronic (Delayed) Health Hazard: No

EPCRA 313 Toxic Chemical Release Inventory (TRI) Reporting

This material does not contain any chemical(s) with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

Important Note: Due to the changing nature of regulatory requirements, the information in this document should NOT be considered all-inclusive or authoritative. Users should make their own investigations to determine the suitability of the information for their particular purposes. International, Federal, State and Local regulations should be consulted to determine compliance with all required reporting requirements.

Section 16: Other Information

Hazardous Materials Identification System (HMIS®) Classification

Health Hazard: 1

Chronic Health Hazard: /

Flammability: 2

Physical Hazard: 0

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

National Fire Protection Association (NFPA 704) Rating

Health Hazard: 1

Fire Hazard: 2

Reactivity Hazard: 0

Special: N/A

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

Prepared By: Regulatory Manager

Version #: 001

Issue Date: September 22, 2015

Revision Date: -

Revisions: -

Key to Abbreviations and Acronyms

ATE - Acute Toxicity Estimate

BCF - Bioconcentration Factor

EC50 - Effective concentration, 50%

IDHL - Immediately Dangerous to Life and Health

Kg - Kilogram

l - Liter

lb - Pound

LC50 - Lethal Concentration, 50%

LD50 - Lethal Dose, 50%

mg - milligram

ml - milliliter

N/A - Not Applicable

N/D - Not Determined

PEL - Permissible Exposure Limit

REL - Recommended Exposure Limit

STEL - Short-term Exposure Limit

TWA - Time weighted average

ACGIH - American Conference of Industrial Hygienists

AIHA - American Industrial Hygiene Association

BEI - Biological Exposure Indices

CAS - Chemical Abstracts Service

DOT - US Department of Transportation

EPA - US Environmental Protection Agency

GHS - Globally Harmonized System of Classification and Labelling of Chemicals

IARC - International Agency for Research on Cancer

IATA - International Air Transport Association

IBC - Intermediate Bulk Container

IMDG - International Maritime Dangerous Goods

NIOSH - National Institute for Occupational Safety and Health

NTP - National Toxicology Program

OSHA - US Occupational Health and Safety Administration

SARA - US EPA Superfund Amendments and Reauthorization Act

TSCA - US EPA Toxic Substances Control Act

UN - United Nations

References

HSDB® - Hazardous Substances Data Bank

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