

Print Date: October 1, 2025

Section 1: Product & Company Information

Product Identifier: Ethyl Alcohol SDA 3C 200 Proof

Other Means of Identification

Product Number: 151022

Recommended Use and Restrictions on Use

Recommended Use: General purpose solvent

Restrictions on Use: Use in accordance with manufacture's recommendations

Manufacturer / Importer / Supplier / Distributor Information

Company Name: CORECHEM Inc.

Address: 4320 Greenway Drive
Knoxville, TN 37918 USA

Information Telephone Number: 1-865-524-4239

Fax Number: 1-865-524-3375 Website: www.corecheminc.com Contact Person: Regulatory Manager

E-mail: regulatory@corecheminc.com

Emergency Phone Number: Chemtrec® 1-800-424-9300 / Outside USA 1-703-527-3887 (monitored 24 hours/day)

Section 2: Hazards Identification

GHS Hazard Classification(s)

In accordance with OSHA Hazard Communication Standard 29 CFR 1910.1200 (HazCom 2012).

Physical Hazard(s)

Flammable, Liquids - 2

Health Hazard(s)

(Corrosion) Damage/Irritation, Eye - 2A

Environmental Hazard(s)

Not classified.

Label Elements Signal Word DANGER

Hazard Symbol(s)





Hazard Statement(s)

H225: Highly flammable liquid and vapor.

H319: Causes serious eye Irritation.

Precautionary Statements

General

Not applicable.

Prevention

P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P233: Keep container tightly closed.

P240: Ground/bond container and receiving equipment.

 ${\tt P241: Use\ explosion-proof\ electrical/ventilating/lighting/equipment}.$

P242: Use only non-sparking tools.

P243: Take precautionary measures against static discharge.

P261: Avoid breathing dust/fume/gas/mist/vapors/spray.

P264: Wash face, hands and any exposed skin thoroughly after handling.

P271: Use only outdoors or in a well-ventilated area.

P280: Wear protective gloves/protective clothing/eye protection/face protection.



Print Date: October 1, 2025

Response

P303 + P361 + P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing

P312 - Call a poison center or doctor if you feel unwell.

P337 + P313: If eye irritation persists: Get medical advice/attention.

P370 + P378: In case of fire: Use suitable extinguishing media for extinction.

Storage

P403 + P233: Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

Disposal

P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC)

None known

Section 3: Composition/Information on Ingredients

Mixture

Chemical Identity ²	Common Name/Synonym(s)	CAS # ³	Weight %	Impurity or Stabilizing Additive
Ethyl alcohol	Ethanol	64-17-5	90 – 100%	No
Propanol	Isopropyl alcohol	67-63-0	1 – 5%	No

- 1. Information regarding the composition and the percent ranges of the mixtures ingredients are not presented as it Confidential Business Information (CBI). Where a medical emergency exists (as determined by medical professional), timely disclosure of CBI is assured. The information omitted pertains to only the names of the substances and the concentration in the mixture (product) and can only be requested by a doctor/physician or Local/State/Provincial or Federal Authority.
- 2. Non-hazardous ingredients are not presented as to protect the proprietary formula of the product.
- 3. "—"Indicates ingredient is a mixture and contains multiple ingredients or may have no identifying CAS number.

Section 4: First-Aid Measures

General Information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

Inhalation

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician. Obtain medical attention if breathing difficulty persists.

Skin Contact

Take off immediately all contaminated clothing. Wash off IMMEDIATELY with plenty of water for at least 15-20 minutes. Get medical attention immediately! Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes.

Eye Contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Symptoms

Headache. Serve eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing.

Symptoms/Injuries After Inhalation: High concentrations may cause central nervous system depression such as dizziness, vomiting, numbness, drowsiness, headache, and similar narcotic symptoms.

 $\textbf{Symptoms/Injuries After Skin Contact:} \ \textbf{Prolonged exposure may cause skin irritation}.$

Symptoms/Injuries After Eye Contact: Contact causes severe irritation with redness and swelling of the conjunctiva.

Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: Repeated exposure may cause skin dryness or cracking.

Indication of immediate medical attention and special treatment needed

Hazards

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

Treatment



Print Date: October 1, 2025

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

Section 5: Fire-Fighting Measures

General Fire Hazards

Highly flammable liquid and vapor.

Suitable (and Unsuitable) Extinguishing Media

Suitable Extinguishing Media

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable Extinguishing Media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific Hazards Arising from the Chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Combustion products may include carbon oxides.

Fire Hazard: Highly flammable liquid and vapor. Vapors are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapors. Alcohols burn with a pale blue flame that is difficult to see under normal lighting conditions.

Explosion Hazard: May form flammable or explosive vapor-air mixture. Heating will cause rise in pressure with risk of bursting.

Reactivity: Reacts violently with strong oxidizers. Increased risk of fire or explosion.

Special Protective Equipment and Precautions for Firefighters

Special Fire-Fighting Equipment Procedures

Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments.

Special Protective Equipment for Fire-Fighters

As in any fire, wear self-contained breathing apparatus pressure-demand (OSHA/NIOSH approved or equivalent) and full protective gear.

Section 6: Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained.

Methods and Materials for Containment and Clean-Up

Contain spillage, and then collect with non-combustible ab-sorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

Notification Procedures

Notify authorities if any exposure to the general public or environment occurs or is likely to occur. Local authorities should be advised if significant spillages cannot be contained.

Environmental Precautions

Dike for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk. Inform authorities if large amounts are involved.

Use appropriate containment of product and firefighting water to avoid environmental contamination. Prevent from spreading or entering drains, ditches, or rivers by using sand, earth, or other appropriate barriers.

Section 7: Handling and Storage

Precautions for Safe Handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid contact with eyes. Avoid contact with skin.

Conditions for Safe Storage, including any Incompatibilities

Technical Measures: Comply with applicable regulations. Take action to prevent static discharges. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment.

Storage Conditions: Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store locked up/in a secure area. Store in a well-ventilated place. Keep container tightly closed. Keep in fireproof place.

Incompatible Materials: Strong oxidizers. Acetaldehyde. Chlorine. Ethylene oxide. Acids. Isocyanates. Peroxides.

Section 8: Exposure Controls/Personal Protection



Print Date: October 1, 2025

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Value	Source
Ethyl alcohol	PEL	1,900 mg/m ³	US OSHA Table Z-1
Ethyl alcohol		1000 ppm	US OSHA Table Z-1
Isopropyl Alcohol	PEL	980 mg/m ³	US OSHA Table Z-1
Isopropyl Alcohol		400 ppm	US OSHA Table Z-1
Ethyl alcohol	STEL	1000 ppm	US. ACGIH Threshold Limit Values
Isopropyl Alcohol	STEL	400 ppm	US. ACGIH Threshold Limit Values
Isopropyl Alcohol	TWA	200 ppm	US. ACGIH Threshold Limit Values

Biological Limit Values

The product does not contain any relevant quantities of hazardous materials with assigned biological limit values.

Appropriate Engineering Controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment (PPE)

General Information

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. An eye wash and safety shower must be available in the immediate work area. Use explosion-proof ventilation equipment.

Eye/Face Protection

Wear safety glasses with side shields (or goggles) and a face shield. Wear a full-face respirator, if needed.

Skin Protection

Hand Protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Be aware that the liquid may penetrate the gloves. Frequent change is advisable.

Other

Wear appropriate chemical resistant clothing.

Respiratory Protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact safety professional or manufacturer for specific information.

Hygiene Measures

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing & PPE to remove contaminants. Discard contaminated footwear that cannot be cleaned. Wash hands before breaks and immediately after handling the product. Wash contaminated clothing before reuse. Avoid contact with eyes, skin, and clothing.

Section 9: Physical and Chemical Properties

Appearance:

Physical State: Liquid

Color: Clear liquid, Invisible vapor.

Odor: No data available.
Odor Threshold: No data available.
pH: No data available.
Melting Point/Freezing Point: -173 °F (-114 °C)
Initial Boiling Point and Boiling 165 – 176 °F (74 – 80 °C)

Range:

Flash Point: 57.2 - 68 °F (13 – 18 °C) Closed Cup

3.3 (butyl acetate = 1)

Flammability (solid, gas): Not applicable.

Upper/Lower Limit on Flammability or Explosive Limits

Flammability Limit – Upper: 19% v/v (Ethyl alcohol)

Flammability Limit – Lower: 3.3% v/v (Ethyl alcohol)
Explosive Limit – Upper: 20% v/v
Explosive Limit – Lower: 3.3% v/v

Evaporation Rate (butyl acetate=1):

Vapor Pressure: 39.75 mmHg @ 19 °C (66 °F)

Vapor Density (air = 1): 1.6 (air = 1)

Relative Density (water=1): 6.608 - 6.86 lb/gal (60.01 °F (15.56 °C))

Solubility(ies):

Solubility in water: Completely soluble



Print Date: October 1, 2025

Solubility (other): No data available. **Partition coefficient (n**- No data available.

octanol/water):

Auto-Ignition Temperature: 752 °F (400 °C) (Ethyl alcohol)

Decomposition Temperature: No data available. **Viscosity:** No data available.

Other Information:

Molecular Weight: No data available. Formula: No data available.

Section 10: Stability and Reactivity

Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical Stability

Extremely flammable liquid and vapor. May form flammable or explosive vapor-air mixture.

Possibility of Hazardous Reactions

Vapors may form explosive mixture with air.

Conditions to Avoid

Extremes of temperature and direct sunlight. Heat, flames and sparks.

Incompatible Materials

Aldehydes, alkali metals, ammonia, chlorine, ethylene oxide, halogens, isocyanates, oxidizing agents, peroxides, and strong acids.

Hazardous Decomposition Products

Carbon dioxide and carbon monoxide.

Section 11: Toxicological Information

Information on routes of exposure

Ingestion: Expected to be a low ingestion hazard. **Inhalation:** Prolonged inhalation may be harmful.

Skin Contact: Prolonged skin contact may cause temporary irritation.

Eye Contact: Causes serious eye irritation.

Information on Toxicological Effects

Acute Toxicity (List all possible routes of exposure)

Oral

Ethyl Alcohol: LC50 (Rat) 7,060 mg/kg Ethyl Alcohol: LD50 (Rat) 10,470 mg/kg Isopropyl Alcohol: LD50 (Rat) 4,710 mg/kg

Dermal

Isopropyl Alcohol: LD50 (Rabbit) 12,956 mg/kg

Inhalation

Isopropyl Alcohol: (rat) 124.7 mg/l – 4h

Repeated Dose Toxicity

No data available.

Skin Corrosion/Irritation

Prolonged skin contact may cause temporary irritation.

Serious Eye Damage/Eye Irritation

Causes serious eye irritation.

Respiratory/Skin Sensitization

Not a respiratory sensitizer

Carcinogenicity

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

Group 3, Not classifiable as to its carcinogenicity to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)



Print Date: October 1, 2025

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Germ Cell Mutagenicity

In Vitro

No mutagenic components identified.

In Vivo

No mutagenic components identified.

Reproductive Toxicity

None known.

Specific Target Organ Toxicity - Single Exposure

May cause drowsiness or dizziness.

Specific Target Organ Toxicity - Repeated Exposure

None known.

Aspiration Hazard

Not classified.

Other Effects

None known.

Section 12: Ecological Information

Ecotoxicity

Acute Hazards to the Aquatic Environment

Fish

Isopropyl Alcohol: LC50 Pimephales promelas 15,300 mg/l, 96 hours Ethyl Alcohol: Fish: 11,200 mg/l

Aquatic Invertebrates

Isopropyl Alcohol: Crustacea EC50 Daphnia magna > 5,012 mg/l, 48 hours Ethyl Alcohol: 9,268 – 14,221 mg/l (Exposure time: 48 h - Species: Daphnia magna)

Toxicity to Aquatic Plants

Ethyl Alcohol: EC50 (Chlorella vulgaris (Fresh water algae)): 275 mg/l – 72h

Chronic Hazards to the Aquatic Environment

Fish

Fish: LC50 Freshwater fish 11,200 mg/l, 24 hours Fish: NOEC Freshwater fish 250 mg/l

Aquatic Invertebrates

Invertebrate: EC50 Freshwater invertebrate 5,012 mg/l, 48 hours Invertebrate: EC50 Marine water invertebrate 857 mg/l, 48 hours

Toxicity to Aquatic Plants

Algae: EC10 Freshwater algae 11.5 mg/l, 72 hours Algae: EC50 Freshwater algae 275 mg/l, 72 hours

Persistence and Degradability

Biodegradation

There are no data on the degradability of this product.

BOD/COD Ratio

No data available.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

No data available on bioaccumulation.

Partition Coefficient n-octanol / water (log Kow)

No data available.

Mobility in Soil

The product is water soluble and may spread in water systems.

Other Adverse Effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.



Print Date: October 1, 2025

Section 13: Disposal Considerations

Disposal Instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Contaminated Packaging

Handle contaminated packages in the same way as the substance itself. Emptied containers may retain hazardous residue and explosive vapors. Keep away from heat, sparks, and flames. Do not cut, puncture, or weld on or near this container. Follow label warnings until container is thoroughly cleaned or destroyed.

Section 14: Transportation Information

US Department of Transportation (DOT)

UN Number: UN1170

UN Proper Shipping Name: Ethyl Alcohol

Technical Name:

Hazard Class: 3

Subsidiary Hazard Risk: -

Packing Group: II

DOT Label/Placard Exemptions: Not determined

Special Provisions: 24, IB2, T4, TP1 Packaging Exceptions: 49CFR 173.4b, 150 Packaging Non-Bulk: 49CFR 173.202

Packaging Bulk: 49CFR 173.242

Reportable Quantity (RQ): 1,000lb (454kg)

Marine Pollutant: No

Poison Inhalation Hazard: No

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that

persons transporting the product know what to do in the event of an accident or spillage.

Emergency Response Guidebook (ERG) #: 127

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

Section 15: Regulatory Information

US Federal Regulations

Toxic Substance Control Act (TSCA), Chemical Substance Inventory, Section 8(b)

This product or ingredient(s) are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substance List (40 CFR 302.4)

The following chemical(s) in this material are subject to reporting levels established by CERCLA: Acetaldehyde (75-07-0): 1,000lbs

Clean Air Act (CAA), Section 112(r)

No chemical(s) in this material are subject to the reporting requirements of CAA.

Emergency Planning and Community Right-To-Know Act (EPCRA)

EPCRA 302 Extremely Hazardous Substance

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 302.

EPCRA 304 Emergency Response Notification

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 304.

EPCRA 311/312 Emergency and Hazardous Materials Reporting

Fire Hazard: Yes

Sudden Release of Pressure: No

Reactive: No

Acute (Immediate) Health Hazard: Yes

Chronic (Delayed) Health Hazard: Yes

EPCRA 313 Toxic Chemical Release Inventory (TRI) Reporting

This material does not contain any chemical(s) with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.



Print Date: October 1, 2025

Important Note: Due to the changing nature of regulatory requirements, the information in this document should NOT be considered all-inclusive or authoritative. Users should make their own investigations to determine the suitability of the information for their particular purposes. International, Federal, State and Local regulations should be consulted to determine compliance with all required reporting requirements.

Section 16: Other Information

Hazardous Materials Identification System (HMIS®) Classification

Health Hazard: 2 Chronic Health Hazard: /

Flammability: 3
Physical Hazard: 0

(Hazard Rating: 0 - Minimal / 1 - Slight / 2 - Moderate / 3 - Serious / 4 - Severe)

National Fire Protection Association (NFPA 704) Rating

Health Hazard: 2 Fire Hazard: 3

Reactivity Hazard: 0

Special: N/A

(Hazard Rating: 0 - Minimal / 1 - Slight / 2 - Moderate / 3 - Serious / 4 - Severe)

Prepared By: Regulatory Manager

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Last Revision Date: 4/9/2025 Current Revision: 03

Sections Revised: 3, 5-6, 8-12, 15

Key to Abbreviations and Acronyms

LC50 - Lethal Concentration, 50%

PEL - Permissible Exposure Limit

STEL – Short-term Exposure Limit

REL – Recommended Exposure Limit

LD50 - Lethal Dose, 50%

N/A - Not Applicable

N/D - Not Determined

lb - Pound

mg - milligram

ml - milliliter

ATE - Acute Toxicity Estimate

ACGIH - American Conference of Industrial Hygienists

BCF - Bioconcentration Factor

EC50 - Effective concentration, 50%

ACGIH - American Conference of Industrial Hygienists

AIHA - American Industrial Hygiene Association

BEI - Biological Exposure Indices

 IDHL – Immediately Dangerous to Life and Health
 CAS – Chemical Abstracts Service

 Kg – Kilogram
 DOT – US Department of Transportation

 I – Liter
 EPA – US Environmental Protection Agency

GHS - Globally Harmonized System of Classification and Labelling of Chemicals

IARC - International Agency for Research on Cancer IATA - International Air Transport Association

IBC - Intermediate Bulk Container

IMDG - International Maritime Dangerous Goods

 $\ensuremath{\mathsf{NIOSH}}$ – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OSHA – US Occupational Health and Safety Administration SARA – US EPA Superfund Amendments and Reauthorization Act

TSCA – US EPA Toxic Substances Control Act

TWA - Time weighted average UN - United Nations

References

HSDB® - Hazardous Substances Data Bank

Disclaimer

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