

Print Date: March 7, 2025

Section 1: Product & Company Information

Product Identifier: Isopropyl Acetate

Other Means of Identification

Product Number: 152004

Recommended Use and Restrictions on Use

Recommended Use: Solvent, Laboratory chemical, Odorant.

Restrictions on Use: No data available.

Manufacturer / Importer / Supplier / Distributor Information

Company Name: CORECHEM Inc.

Address: 4320 Greenway Drive

Knoxville, TN 37918 USA

Information Telephone Number: 1-865-524-4239

Fax Number: 1-865-524-3375

Website: www.corecheminc.com
Contact Person: Regulatory Manager

E-mail: regulatory@corecheminc.com

Emergency Phone Number: Chemtrec® 1-800-424-9300 / Outside USA 1-703-527-3887 (monitored 24 hours/day)

Section 2: Hazards Identification

GHS Hazard Classification(s)

In accordance with OSHA Hazard Communication Standard 29 CFR 1910.1200 (HazCom 2012).

Physical Hazard(s)

Flammable, Liquids - 2

Health Hazard(s)

 $({\sf Corrosion}) {\sf Damage/Irritation, Eye-}$

2A

Corrosion/Irritation, Skin - 2

Specific Target Organ Toxicity (STOT)-CNS, Single exposure- ${\bf 3}$

Environmental Hazard(s)

Not classified.

Label Elements Signal Word DANGER

Hazard Symbol(s)





Hazard Statement(s)

H225: Highly flammable liquid and vapor.

H315: Causes skin Irritation.

H319: Causes serious eye Irritation.

H336: May cause drowsiness or dizziness.

Precautionary Statements General



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Not applicable.

Prevention

P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P233: Keep container tightly closed.

P240: Ground/bond container and receiving equipment.

P241: Use explosion-proof electrical/ventilating/lighting/equipment.

P242: Use only non-sparking tools.

P243: Take precautionary measures against static discharge.

P261: Avoid breathing dust/fume/gas/mist/vapors/spray.

P264: Wash face, hands and any exposed skin thoroughly after handling.

P271: Use only outdoors or in a well-ventilated area.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

Response

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.

P303 + P361 + P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

P304 + P341: IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312: Call a POISON CENTER or doctor/physician if you feel unwell.

P337 + P313: If eye irritation persists: Get medical advice/attention.

P370 + P378: In case of fire: Use suitable extinguishing media for extinction.

Storage

P403 + P233: Store in a well-ventilated place. Keep container tightly closed.

P403 + P235: Store in a well-ventilated place. Keep cool.

P403: Store in a well-ventilated place.

P405: Store locked up.

Disposal

P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC)

None known.

Section 3: Composition/Information on Ingredients

Substance

| Chemical Identity ² | Common Name/Synonym(s) | CAS# ³ | Weight % | Impurity or Stabilizing Additive |
|--------------------------------|------------------------|-------------------|----------|-------------------------------------|
| Isopropyl acetate | - | 108-21-4 | 99.8 | No |
| Isopropanol | 1 | 67-63-0 | .02 | No |

- 1. Information regarding the composition and the percentage ranges of the mixtures ingredients are not presented as its Confidential Business Information (CBI). Where a medical emergency exists (as determined by medical professional), timely disclosure of CBI is assured. The information omitted pertains to only the names of the substances and the concentration in the mixture (product) and can only be requested by a doctor/physician or Local/State/Provincial or Federal Authority.
- 2. Non-hazardous ingredients are not presented as to protect the proprietary formula of the product.
- 3. "--" Indicates ingredient is a mixture and contains multiple ingredients or may have no identifying CAS number.

Section 4: First-Aid Measures

General Information

Check the vital functions. If unconscious maintain an adequate airway and respiration. If not breathing begin artificial respiration or oxygen. If in cardiac arrest perform resuscitation. If the victim is conscious with labored breathing place in half seated position. If the victim is in shock place on his back with legs slightly raised. Do not induce vomiting as it can cause asphyxia/aspiration pneumonia. Prevent cooling by covering the victim (no warming up). Keep watching the victim. Give psychological aid. Keep the victim calm, avoid physical strain. Depending on the victim's condition they will need to contact the doctor or hospital. Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the SDS where possible). Call a poison center or a doctor if you feel unwell.

Inhalation

Remove person to fresh air and keep comfortable for breathing. Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service. Call a POISON CENTER/doctor if you feel unwell.

Skin Contact



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Rinse skin with water/shower. Take off immediately all contaminated clothing.

Eye Contact

Rinse cautiously with water for several minutes. Rinse immediately with plenty of water. Do not apply neutralizing agents. Take victim to an ophthalmologist if irritation persists. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Consult an eye specialist. Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

Ingestion

Rinse mouth with water. Immediately after ingestion: give lots of water to drink. Do not induce vomiting. Call the Poison Information Centre (www.big.be/antigif.htm). Consult a doctor/medical service if you feel unwell. Ingestion of large quantities: immediately to hospital. Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a poison center or a doctor if you feel unwell.

Most important symptoms/effects, acute and delayed

Symptoms

Symptoms/effects: May cause drowsiness or dizziness.

Symptoms/effects after inhalation: EXPOSURE TO HIGH CONCENTRATIONS: Irritation of the respiratory tract. Dry/sore throat. Coughing. Irritation of the nasal mucous membranes. Central nervous system depression. Dizziness. Narcosis. Headache. Respiratory difficulties. May cause drowsiness or dizziness.

Symptoms/effects after skin contact: red skin. ON CONTINUOUS EXPOSURE/CONTACT: Dry skin. Cracking of the skin.

Symptoms/effects after eye contact: Irritation of the eye tissue. Redness of the eye tissue. Causes serious eye irritation. Eye irritation.

Symptoms/effects after ingestion: Abdominal pain. Risk of aspiration pneumonia. Irritation of the gastric/intestinal mucosa.

Indication of immediate medical attention and special treatment needed

Hazards

No data available.

Treatment

No data available.

Section 5: Fire-Fighting Measures

General Fire Hazards

No data available.

Suitable (and Unsuitable) Extinguishing Media

Suitable Extinguishing Media

Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable Extinguishing Media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific Hazards Arising from the Chemical

Gas/vapor flammable with air within explosion limits.

Highly flammable liquid and vapor.

Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.

Vapors may be ignited by a spark, a hot surface or an ember.

Vapors may form explosive mixtures with air. Container can burst violently or explode when heated, due to excessive build up.

Special Protective Equipment and Precautions for Firefighters

Special Fire-Fighting Equipment Procedures

Cool tanks/drums with water spray/remove them into safety. Do not move the load if exposed to heat. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent firefighting water from entering the environment.

Special Protective Equipment for Fire-Fighters

Heat/fire exposure: compressed air/oxygen apparatus. Do not enter fire area without proper protective equipment, including respiratory protection. Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

Section 6: Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

Ventilate spillage area. Keep upwind. Mark the danger area. Consider evacuation. Seal off low-lying areas. Close doors and windows of adjacent premises. Stop engines and no smoking. No naked flames or sparks. Spark- and explosionproof appliances and lighting equipment. Keep containers closed. Wash contaminated clothes. Evacuate unnecessary personnel. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

Methods and Materials for Containment and Clean-Up

Take up liquid spill into absorbent material. Take up liquid spill into inert absorbent material, e.g.: sand, earth, vermiculite. Scoop absorbed substance into closing containers. See "Material-handling" for suitable container materials. Carefully collect the spill/leftovers.



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Damaged/cooled tanks must be emptied. Do not use compressed air for pumping over spills. Clean contaminated surfaces with an excess of water. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials. Notify authorities if product enters sewers or public waters.

Notification Procedures

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Environmental Precautions

Avoid release to the environment. Prevent spreading in sewers. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Section 7: Handling and Storage

Precautions for Safe Handling

Comply with the legal requirements. Remove contaminated clothing immediately. Clean contaminated clothing. Handle uncleaned empty containers as full ones. Thoroughly clean/dry the installation before use. Do not discharge the waste into the drain. Do not use compressed air for pumping over. Use spark-/explosionproof appliances and lighting system. Take precautions against electrostatic charges. Keep away from naked flames/heat. Keep away from ignition sources/sparks. Avoid contact of substance with water. Avoid prolonged and repeated contact with skin. Keep container tightly closed. Measure the concentration in the air regularly. Work under local exhaust/ventilation. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor. No open flames. No smoking. Use only non-sparking tools. Avoid breathing dust, fumes, gas, mist, spray, vapor. Use only outdoors or in a well-ventilated area. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Avoid contact with skin and eyes.

Conditions for Safe Storage, including any Incompatibilities

Keep only in the original container in a cool, well-ventilated place away from: Ignition sources, Incompatible materials. Keep in fireproof place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

Section 8: Exposure Controls/Personal Protection

Control Parameters

Occupational Exposure Limits

| Occupational Exposure Entities | | | | |
|--------------------------------|------|-----------------------|----------------|--|
| Chemical Identity | Туре | Value | Source | |
| Isopropyl acetate | TWA | 100 ppm | USA - ACGIH | |
| Isopropyl acetate | STEL | 150 ppm | USA – ACGIH | |
| Isopropyl acetate | TWA | 950 mg/m ³ | USA – OSHA PEL | |
| Isopropyl acetate | TWA | 250 ppm | USA – OSHA PEL | |

Biological Limit Values

The product does not contain any relevant quantities of hazardous materials with assigned biological limit values.

Appropriate Engineering Controls

Ensure good ventilation of the workstation.

Individual protection measures, such as personal protective equipment (PPE)

General Information

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Eye/Face Protection

Wear safety glasses with side shields (or goggles) and a face shield. Wear a full-face respirator, if needed.

Skin Protection

Hand Protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory Protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Air-purifying respirator with an



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appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information

Hygiene Measures

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated footwear that cannot be cleaned. Wash hands before breaks and immediately after handling the product. Wash contaminated clothing before reuse. Avoid contact with eyes, skin, and clothing.

Section 9: Physical and Chemical Properties

Appearance:

Physical State: Liquid Color: Colorless

Odor: Fruity odor. Aromatic odor.

Odor Threshold: 2.7 ppm

pH: No data available.

Melting Point/Freezing Point: -62 °C Initial Boiling Point and Boiling 89°C 89°C

Range:

Flash Point: 2°C **Evaporation Rate** (butyl acetate=1): 5

Flammability (solid, gas):

Upper/Lower Limit on Flammability or Explosive Limits
Flammability Limit – Upper: No data available.
Flammability Limit – Lower: No data available.
Explosive Limit – Upper: 8 vol % (Literature)
Explosive Limit – Lower: 1.8 vol % (Literature)

Vapor Pressure: 60.7 hPa (20°C, Literature) **Vapor Density** (air =1): No data available.

Relative Density (water=1):

Solubility(ies):

Solubility in water: Moderately soluble in water. Decomposes on exposure to water.

Solubility (other): Soluble in ethanol, ether, acetone, and oils/fats.

No data available.

Partition coefficient Log Pow: 1.18 (calculated, 20°C)

(n-octanol/water):
Auto-Ignition Temperature: 479°C

Decomposition Temperature: Not applicable.

Viscosity: Kinematic: 0.602 mm²/s (20°C)

Dynamic: 0.000525 Pa.s (20°C)

Other Information:

Molecular Weight: 102.13 g/mol Formula: C5H10O2

Section 10: Stability and Reactivity

Reactivity

Reacts violently with (strong) oxidizers: (increased) risk of fire/explosion. Violent exothermic reaction with (some) bases. Reacts with (some) acids.

Chemical Stability

Unstable on exposure to moisture. Highly flammable liquid and vapor. May form flammable/explosive vapor-air mixture.

Possibility of Hazardous Reactions

Not established.

Conditions to Avoid

Direct sunlight. Extremely high or low temperatures. Open flame. Avoid contact with hot surfaces. Heat. No flames, No sparks. Eliminate all sources of ignition.

Incompatible Materials

No data available.

Hazardous Decomposition

Products

Fume. Carbon monoxide. Carbon dioxide. May release flammable gases.



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Section 11: Toxicological Information

Information on routes of exposure

Ingestion: Abdominal pain.

Inhalation: EXPOSURE TO HIGH CONCENTRATIONS: Headache. Respiratory difficulties. Dizziness. Drowsiness. Coughing. Dry/sore throat.

Central nervous system depression.

Skin Contact: Causes skin irritation. **Eye Contact:** Causes serious eye irritation.

Information on Toxicological Effects

Acute Toxicity (List all possible routes of exposure)

Oral

Isopropyl Acetate (Cas# 108-21-4) LD50 (oral) Rat 6750 mg/kg bodyweight

Dermal

Isopropyl Acetate (Cas# 108-21-4) LD50 dermal rabbit 17400 mg/kg bodyweight

Inhalation

Isopropyl Acetate (Cas# 108-21-4) LC50 inhalation rat 50600 mg/m³

Repeated Dose Toxicity

Not classified.

Skin Corrosion/Irritation

Repeated exposure may cause skin dryness or cracking.

Serious Eye Damage/Eye Irritation

Causes serious eye irritation.

Respiratory/Skin Sensitization

Not classified.

Carcinogenicity

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

US. National Toxicology Program (NTP) Report on Carcinogens

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Germ Cell Mutagenicity

In Vitro

No mutagenic components identified.

In Vivo

No mutagenic components identified.

Reproductive Toxicity

Not classified.

Specific Target Organ Toxicity - Single Exposure

May cause drowsiness or dizziness.

Specific Target Organ Toxicity - Repeated Exposure

None known.

Aspiration Hazard

Not classified.

Other Effects

None known.

Section 12: Ecological Information

Ecotoxicity

Acute Hazards to the Aquatic Environment



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Fish

Isopropyl Acetate (Cas# 108-21-4) LC50 400 mg/l Fish (96h) Fresh water static system.

Aquatic Invertebrates

Isopropyl Acetate (Cas# 108-21-4) EC50 110 mg/l Crustacea (48h) Salt water static system.

Toxicity to Aquatic Plants

No data available.

Chronic Hazards to the Aquatic Environment

Fish

No data available.

Aquatic Invertebrates

No data available.

Toxicity to Aquatic Plants

No data available.

Persistence and Degradability

Biodegradation

Readily biodegradable in water. Low potential for absorption into the soil. Photolysis in the air.

BOD/COD Ratio

BOD- 0.26 g O2/g substance. COD- 1.67 g O2/g substance.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

Low potential for bioaccumulation.

Partition Coefficient n-octanol / water (log Kow)

Log Kow < 4 Log Pow- 1.18

Mobility in Soil

Low potential for absorption in soil. Highly mobile in soil.

Other Adverse Effects

No data available.

Section 13: Disposal Considerations

Disposal Instructions

Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemicals or used containers. Dispose of contents/container in accordance with local/regional/national/international regulations.

Contaminated Packaging

Handle contaminated packages in the same way as the substance itself. Follow label warnings until container is thoroughly cleaned or destroyed.

Section 14: Transportation Information

US Department of Transportation (DOT)

UN Number: UN1220

UN Proper Shipping Name: Isopropyl Acetate

Technical Name: -

Hazard Class: 3

Subsidiary Hazard Risk: -

Packing Group: II

DOT Label/Placard Exemptions: Not determined

Special Provisions: IB2, T4, TP1 Packaging Exceptions: 49CFR 173.150

Packaging Non-Bulk: 49CFR 173.202 Packaging Bulk: 49CFR 173.242

Reportable Quantity (RQ): 1,000lb (454kg)

Marine Pollutant: No Poison Inhalation Hazard: No

Special precautions for user: Transport within the user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Emergency Response Guidebook (ERG) #: 129



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Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

Section 15: Regulatory Information

US Federal Regulations

Toxic Substance Control Act (TSCA), Chemical Substance Inventory, Section 8(b)

This product or ingredient(s) are listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substance List (40 CFR 302.4)

No chemical(s) in this material are subject to the reporting requirements of CERCLA.

Clean Air Act (CAA), Section 112(r)

No chemical(s) in this material are subject to the reporting requirements of CAA.

Emergency Planning and Community Right-To-Know Act (EPCRA)

EPCRA 302 Extremely Hazardous Substance

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 302.

EPCRA 304 Emergency Response Notification

No chemical(s) in this material are subject to the reporting requirements of SARA Title III, Section 304.

EPCRA 311/312 Emergency and Hazardous Materials Reporting

Fire Hazard: Yes

Sudden Release of Pressure: No

Reactive: No

Acute (Immediate) Health Yes

Hazard:

Chronic (Delayed) Health No

Hazard:

EPCRA 313 Toxic Chemical Release Inventory (TRI) Reporting

This material does not contain any chemical(s) with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

Important Note: Due to the changing nature of regulatory requirements, the information in this document should NOT be considered all-inclusive or authoritative. Users should make their own investigations to determine the suitability of the information for their particular purposes. International, Federal, State and Local regulations should be consulted to determine compliance with all required reporting requirements.

Section 16: Other Information

Hazardous Materials Identification System (HMIS®) Classification

Health Hazard: 2

Chronic Health Hazard: /

Flammability: 3

Physical Hazard: 0

(Hazard Rating: 0 – Minimal / 1 – Slight / 2 – Moderate / 3 – Serious / 4 – Severe)

National Fire Protection Association (NFPA 704) Rating

Health Hazard: 2

Fire Hazard: 3

Reactivity Hazard: 0

Special: N/A

(Hazard Rating: 0 - Minimal / 1 - Slight / 2 - Moderate / 3 - Serious / 4 - Severe)

Prepared By: Regulatory Manager

Version #: 002

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Last Revised By: Regulatory Assistant C

Last Revision Date: 4/22/2024

Current Revision: 02

Sections Revised: 2-5, 9-12, 16



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Key to Abbreviations and

Acronyms

ATE - Acute Toxicity Estimate BCF - Bioconcentration Factor EC50 - Effective concentration, 50%

IDHL – Immediately Dangerous to Life and Health

Kg – Kilogram I – Liter Ib – Pound

LC50 - Lethal Concentration, 50%

LD50 - Lethal Dose, 50% mg - milligram ml – milliliter N/A – Not Applicable

N/A – Not Applicable N/D – Not Determined

PEL – Permissible Exposure Limit

REL – Recommended Exposure Limit STEL – Short-term Exposure Limit

TWA - Time weighted average

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ACGIH - American Conference of Industrial Hygienists

AIHA – American Industrial Hygiene Association

BEI - Biological Exposure Indices CAS – Chemical Abstracts Service

DOT – US Department of Transportation

EPA – US Environmental Protection Agency

GHS - Globally Harmonized System of Classification and Labelling of Chemicals

IARC - International Agency for Research on Cancer IATA - International Air Transport Association

IBC - Intermediate Bulk Container

IMDG - International Maritime Dangerous Goods

NIOSH - National Institute for Occupational Safety and Health

NTP - National Toxicology Program

OSHA – US Occupational Health and Safety Administration SARA – US EPA Superfund Amendments and Reauthorization Act

TSCA – US EPA Toxic Substances Control Act

UN - United Nations

References

HSDB® - Hazardous Substances Data Bank

Disclaimer

The information in this SDS was obtained from sources which we believe are reliable. HOWEVER, THE INFORMATION IS PROVIDED WITHOUT ANY WARRANTY, EXPRESS OR IMPLIED, REGARDING ITS CORRECTNESS. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR LOSS, DAMAGE OR EXPENSE ARISING OUT OF OR IN ANY WAY CONNECTED WITH THE HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.